



SERVICE BULLETIN FOR ON/OFF OXYGEN VALVES

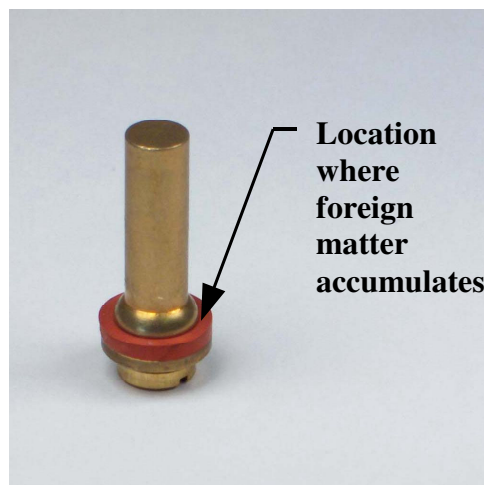
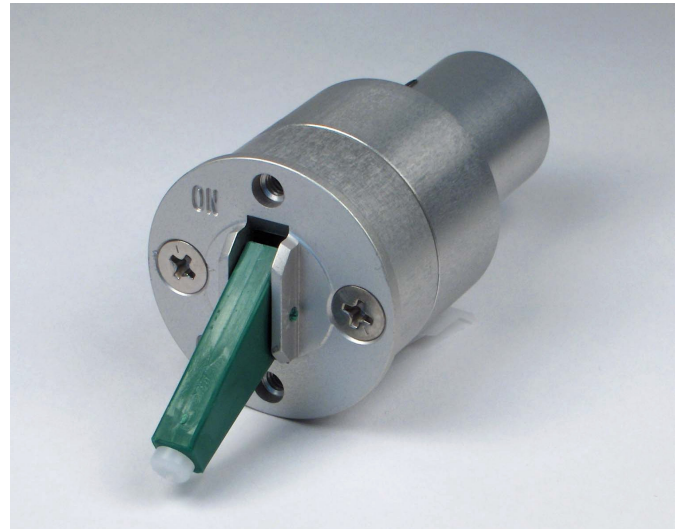
05/25/2006

This Service Bulletin is being issued in response to leaks occurring in the field for O2 Corporation On/Off Oxygen Valves, Part Numbers O2C74T01, O2C74T01-1, and O2C74T01-1-1.

The use of these valves with contaminated oxygen lines is the normal reason for the leaks in question. Oxygen lines that have not been cleaned for use with oxygen may contain particulates that are carried by the oxygen and deposited on the valve seat of the toggle. These particulates prevent the toggle from sealing properly and are the cause of the leak.

Although these particulates may dislodge and the toggle seal may be re-established, an overhaul of the toggle is recommended to ensure no other debris has entered the toggle. This overhaul is at the discretion of the customer and is not covered by warranty.

CAUTION: When handling oxygen system components and assemblies, it is imperative that the interior be kept free of any particulates.



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